







# Cleaning box

- Contactless cleaning with an air stream
- Protection against dust collection through ionization and integrated suction

The high demands towards purity requirements within specific production processes in the food industry, require the proper utilization of high quality and professional cleaning systems made of stainless steel. An interim and final cleaning is usually required. However, since it is often the case that such a system cannot be installed into a work process due to the spatial or production conditions, Ziegener + Frick has developed the IONCLEAN B cleaning box. Since it is offered in various sizes and through its simple and manual operation, this unit can be easily integrated into all kinds of manufacturing processes.



Neutralization and cleaning of a workpiece carrier.



**Cleaning Technology** 

**Cleaning box** 







Ion nozzle



Accessories

## **Application examples**

#### **Food industry**

**Electronic semi**conductor industry Medical technology

Cleaning of food transport containers, foils and packaging. Cleaning of circuit boards,

displays. Cleaning of semifinished products.



### Supply unit for IONclean with timer control

Generating a control voltage of 24V DC to supply external sensors. Control / monitoring of the dust collector and the ionization.

#### Automatic sequence control:

If the signal "1" (24V DC+) is triggered at the sensor socket the built-in air pressure valve will be controlled according to the setting on the multi-function timer relay.

## Cleaning box

Housing:			
Material	V2A 1.4301		
Active width:	100 to 600 mm		
Grid width:	100 mm		
Overall width:	active width + 40mm		
Depth:	300 or 400 mm		
Height:	250 mm		
Vacuum aspiration:	Dust collector Transvector	D = 76 mm D = 51 mm	
Voltage:	2 x 7.0 kV		
Pressurized air:	lonization per transvector		

#### Pressurized air consumption

lonization at 3.0 bar:		
Active width 100 mm:	80 l/min	
Active width 200 mm:	180 l/min	
Active width 300 mm:	280 l/min	
Active width 400 mm:	380 l/min	
Active width 500 mm:	500 l/min	
Active width 600 mm:	600 l/min	
Transvector at 6.9 bar:		
Active width 100 mm:	708 l/min	
Active width 200 mm:		
Active width 200 mm.	708 l/min	
Active width 300 mm:	708 l/min 708 l/min	
Active width 300 mm:	708 l/min	
Active width 300 mm: Active width 400 mm:	708 l/min 1416 l/min	