



## **IML Easycore**

Simco-Ion's patented IML charging technique is even more versatile with the IML Easycore 2 component resin for construction of IML cores.

Even very complex and small cores can be constructed with the 2 component resin.

The resin is specially developed by Simco-Ion to have the perfect electrical and mechanical properties for use as an IML core.

All mechanical operations s.a. drilling, grinding, milling etc are possible to make the core to the perfect shape and size.

The IML Easycore comes in duo-packs consisting of the resin and the correct amount of hardener. Package sizes of 250 and 500 g are available.



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## **Technical specifications**

|                           | IML Easycore    |                |
|---------------------------|-----------------|----------------|
| Pot life 150g             | 20 - 40 minutes |                |
| Gel time 150g mass @ 25°C | 40 - 80 minutes |                |
|                           | Minimum cure    | Full cure      |
| Cure schedule             | 24 hours @ 20°C | 1 week @ 20°C  |
| Cure schedule             | 2 hours @ 60°C  | 4 hours @ 60°C |
| Cure schedule             | 1 hours @ 80°C  | 2 hours @ 80°C |
| Flame retardant           | Yes             |                |
| Shore A hardness          | 78              |                |
| Electric strength         | 16 kV/mm        |                |



IML Easycore 2 component resin



Example core made with Easycore





Example product realisation



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